ADDENDUM NO. 1

to the bidding documents for Data Improvement in KCLIS (Kosovo Cadastre Land Information System), Reference No. XK-KCA-101487-NC-RFB

Preamble

This addendum (hereinafter called the "Addendum") is made on the **2 Aprill**, **2024** by the **Kosovo Cadastral Agency**, Str. "Arbënor e Astrit Dehari" No. 25, Archive Building 2nd floor 10000 Prishtine, Republic of Kosovo (hereinafter called "the Purchaser")

WHEREAS

- (a) The Employer/ Kosovo Cadastral Agency has issued bidding documents dated 11/03/2024 for "Data Improvement in KCLIS (Kosovo Cadastre Land Information System), Reference No. XK-KCA-101487-NC-RFB;
- (b) The Employer/ Kosovo Cadastral Agency has received a request to extend the deadline for submission of Bids. To give prospective Bidders reasonable time in preparing their Bids, the Employer will extend the deadline for submission of Bids.

NOW THEREFORE, in accordance with Section I (Instructions to Bidders) under paragraph 9. Amendment of Bidding Document, the Employer agree to conclude the Amendment No.1 to the Bidding Documents dated 11/03/2024 for "Data Improvement in KCLIS (Kosovo Cadastre Land Information System)" to the following terms and conditions:

1. SECTION II. Bid Data Sheet (BDS)/ITB 23.1 Deadline for Submission of Bids and 26.1 Public Bid Opening of Technical Parts of Bids is amended to read as follow:

ITB 23.1	The deadline for Bid submission is: Date: 15.04.2024 Time: 14:00 (local time) Bidders shall not have the option of submitting their Bids electronically.
ITB 26.1	The Bid opening shall take place at: Street Address: "Arbënor e Astrit Dehari", No. 25, Archive Building Floor: 2 nd floor City: Prishtinë ZIP Code: 10000 Country: Republic of Kosovo Date: 15.04.2024 Time: 14:15 (Kosovo Time)

2. All the provisions of the Bidding Documents dated 11.03.2024 which are not contrary to the terms and conditions of this Amendment remain unchanged.