**AMANDMENT NO. 1**

**To the Request for Expression of Interest for**

**GIS Specialist for Address System;**

**Contract Identification No.: XK-KCA-377069-CS-INDV**

# Preamble

This addendum (hereinafter called the “Addendum”) is made on the **05 September, 2023** by the **Kosovo Cadastral Agency,** Rr. “Arbënor e Astrit Dehari” No. 25, 10 000 Prishtinë, Republic of Kosovo (hereinafter called “the Purchaser”)

## WHEREAS

1. The Employer/Kosovo Cadastral Agency has issued Request for Expression of Interest dated 24 August 2023 for GIS Specialist for Address System; Contract Identification No.: K-KCA-377069-CS-INDV
2. The Employer/Kosovo Cadastral Agency has received requests to extend the deadline for the Expression of interest;

NOW THEREFORE, the Employer agree to conclude the Amendment No.1 to the Request for Expression of Interest dated 24 August 2023 for GIS Specialist for Address System, to the following terms and conditions:

The former text:

Expression of interest may be submitted to the below stated e-mail address until **08 September, 2023** and must include the cover letter, CV and accompanying documents (diploma/s, references, certificates, etc.)

Shall read now:

Expression of interest may be submitted to the below stated e-mail address until **15 September, 2023** and must include the cover letter, CV and accompanying documents (diploma/s, references, certificates, etc.)

All other terms and conditions of the Request for Expression of Interest remain unchanged. The above amendment to the Request for Expression of Interest constitutes an integral part of referenced Request for Expression of Interest.