# **AMANDMENT NO. 1**

# To the Request for Expression of Interest for MUNICIPAL SUPPORT STAFF - CONSULTANTS (FOR GATHERING AND UPDATING OF ADDRESS DATA); Contract Identification No.: XK-KCA-315949-CS-INDV-R

# **Preamble**

This addendum (hereinafter called the "Addendum") is made on the **14 April**, **2023** by the **Kosovo Cadastral Agency**, Rr. "Arbënor e Astrit Dehari" No. 25, 10 000 Prishtinë, Republic of Kosovo (hereinafter called "the Purchaser")

# **WHEREAS**

- (a) The Employer/Kosovo Cadastral Agency has issued Request for Expression of Interest dated 29 March 2023 for MUNICIPAL SUPPORT STAFF CONSULTANTS (FOR GATHERING AND UPDATING OF ADDRESS DATA); Contract Identification No.: XK-KCA-315949-CS-INDV-R
- (b) The Employer/Kosovo Cadastral Agency has received requests to extend the deadline for the Expression of interest;

NOW THEREFORE, the Employer agree to conclude the Amendment No.1 to the Request for Expression of Interest dated 14 April, 2023 for MUNICIPAL SUPPORT STAFF – CONSULTANTS (FOR GATHERING AND UPDATING OF ADDRESS DATA), to the following terms and conditions:

# The former text:

Expression of interest may be submitted electronically to the below stated email address until, 12 April 2023 time 14:00 hrs (local time).

### Shall read now:

Expression of interest may be submitted electronically to the below stated email address until, 24 April 2023 time 14:00 hrs (local time

All other terms and conditions of the Request for Expression of Interest remain unchanged. The above amendment to the Request for Expression of Interest constitutes an integral part of referenced Request for Expression of Interest.